

# OSRAM KW CDLMM1.TK

## Datasheet

Discontinued

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## OSLON® Compact PM

# KW CDLMM1.TK

Compact light source with isolated thermal pad for improved heat dissipation and small z-tolerance ( $\pm 35 \mu\text{m}$ ).

The OSLON Compact PM product family meets both excellent brightness in combination with outstanding luminance.



## Applications

- Dynamic Forward Lighting
- Static Forward Lighting

## Features

- Package: Ceramic package
- Chip technology: UX:3
- Typ. Radiation:  $120^\circ$  (Lambertian emitter)
- Color:  $C_x = 0.325$ ,  $C_y = 0.345$  acc. to CIE 1931 (● white)
- Corrosion Robustness Class: 3A
- Qualifications: AEC-Q102 Qualified
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)

Ordering Information

Type	Luminous Flux <sup>1)</sup> I <sub>F</sub> = 700 mA Φ <sub>V</sub>	Ordering Code
KW CDLMM1.TK-Y1Y5-5L06L0-24A4	220 ... 295 lm	Q65113A4139

Discontinued

## Maximum Ratings

Parameter	Symbol		Values
Operating Temperature <sup>2)</sup>	$T_{op}$	min.	-40 °C
		max.	135 °C
Storage Temperature	$T_{stg}$	min.	-40 °C
		max.	135 °C
Junction Temperature	$T_j$	max.	150 °C
Junction Temperature for short time applications*	$T_j$	max.	175 °C
Forward current $T_s = 25\text{ °C}$	$I_F$	min.	50 mA
		max.	1000 mA
Forward current pulsed $D = 0.005$ ; $T_s = 25\text{ °C}$	$I_{F\text{ pulse}}$	max.	2000 mA
Surge current $t \leq 10\text{ }\mu\text{s}$ ; $D = 0.005$ ; $T_s = 25\text{ °C}$	$I_{FS}$	max.	2500 mA
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	$V_{ESD}$		8 kV
Reverse current <sup>3)</sup>	$I_R$	max.	200 mA

\* The median lifetime (L70/B50) for  $T_j = 175\text{ °C}$  is 100h.

## Characteristics

$I_F = 700 \text{ mA}$ ;  $T_S = 25 \text{ °C}$

Parameter	Symbol		Values
Chromaticity Coordinate <sup>4)</sup>	Cx	typ.	0.325
	Cy	typ.	0.345
Viewing angle at 50% $I_V$	$2\phi$	typ.	120 °
Forward Voltage <sup>5)</sup> $I_F = 700 \text{ mA}$	$V_F$	min.	2.8 V
		typ.	3.1 V
		max.	3.4 V
Reverse voltage (ESD device)	$V_{R \text{ ESD}}$	min.	45 V
Reverse voltage <sup>3)</sup> $I_R = 20 \text{ mA}$	$V_R$	max.	1.2 V
Real thermal resistance junction/solderpoint <sup>6)</sup>	$R_{thJS \text{ real}}$	typ.	5.9 K / W
		max.	7.1 K / W
Electrical thermal resistance junction/solderpoint <sup>6)</sup> with efficiency $\eta_e = 33 \text{ %}$	$R_{thJS \text{ elec.}}$	typ.	4.0 K / W
		max.	4.8 K / W

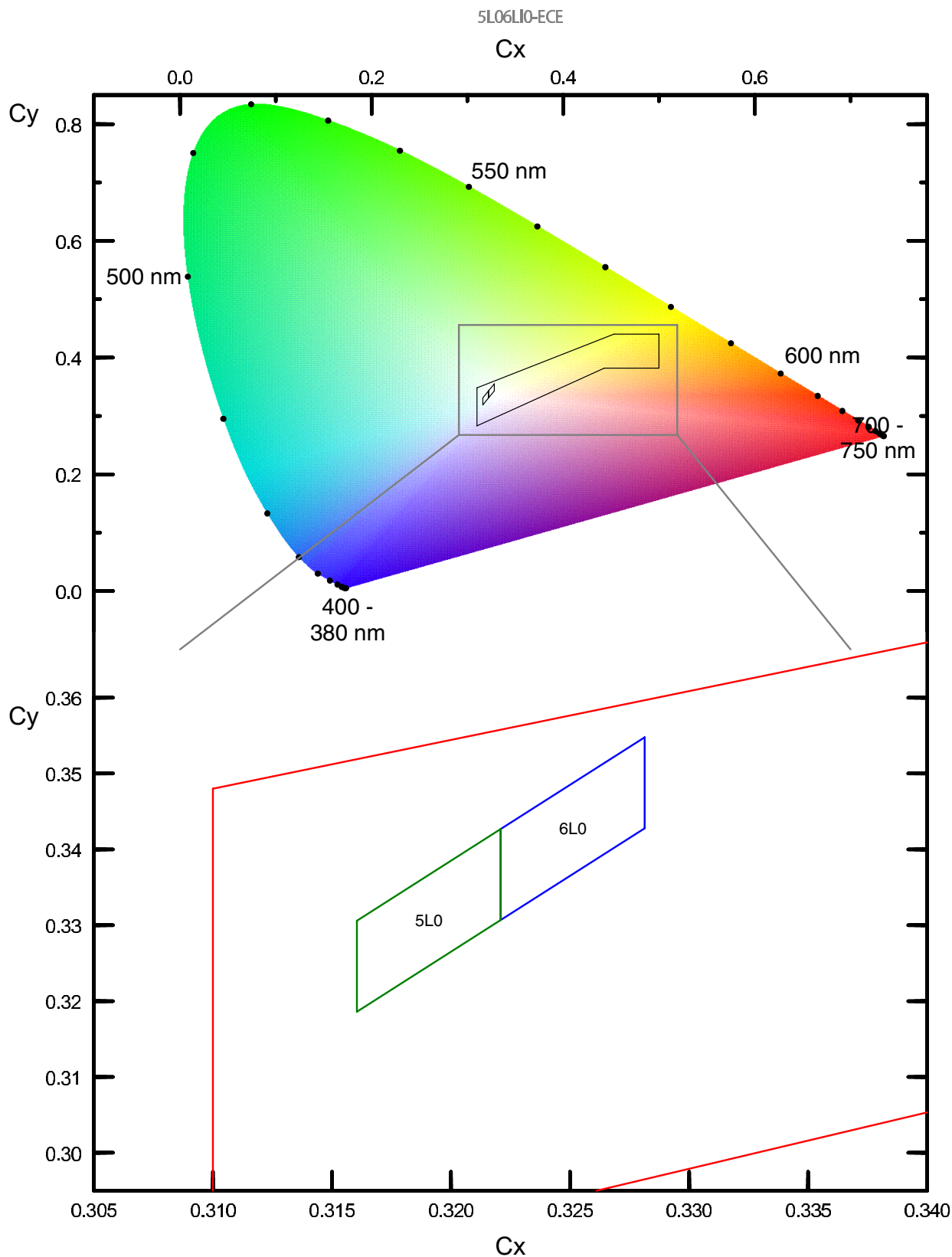
## Brightness Groups

Group	Luminous Flux <sup>1)</sup> $I_F = 700 \text{ mA}$ min. $\Phi_V$	Luminous Flux <sup>1)</sup> $I_F = 700 \text{ mA}$ max. $\Phi_V$
Y1	220 lm	235 lm
Y2	235 lm	250 lm
Y3	250 lm	265 lm
Y4	265 lm	280 lm
Y5	280 lm	295 lm

## Forward Voltage Groups

Group	Forward Voltage <sup>5)</sup> $I_F = 700 \text{ mA}$ min. $V_F$	Forward Voltage <sup>5)</sup> $I_F = 700 \text{ mA}$ max. $V_F$
24	2.8 V	3.0 V
64	3.0 V	3.2 V
A4	3.2 V	3.4 V

## Chromaticity Coordinate Groups



Discontinued

Chromaticity Coordinate Groups <sup>4)</sup>

Group	Cx	Cy	Group	Cx	Cy
5L0	0.3160	0.3186	6L0	0.3221	0.3307
	0.3160	0.3306		0.3221	0.3427
	0.3221	0.3427		0.3281	0.3548
	0.3221	0.3307		0.3281	0.3428



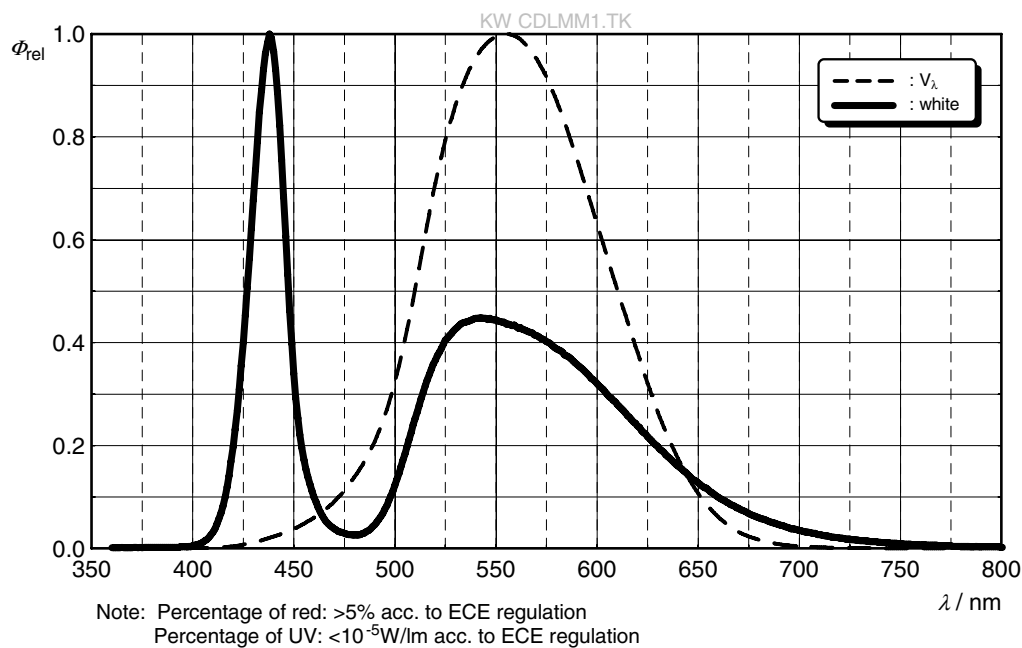
Group Name on Label

Example: Y1-5L0-24

Brightness	Color Chromaticity	Forward Voltage
Y1	5L0	24

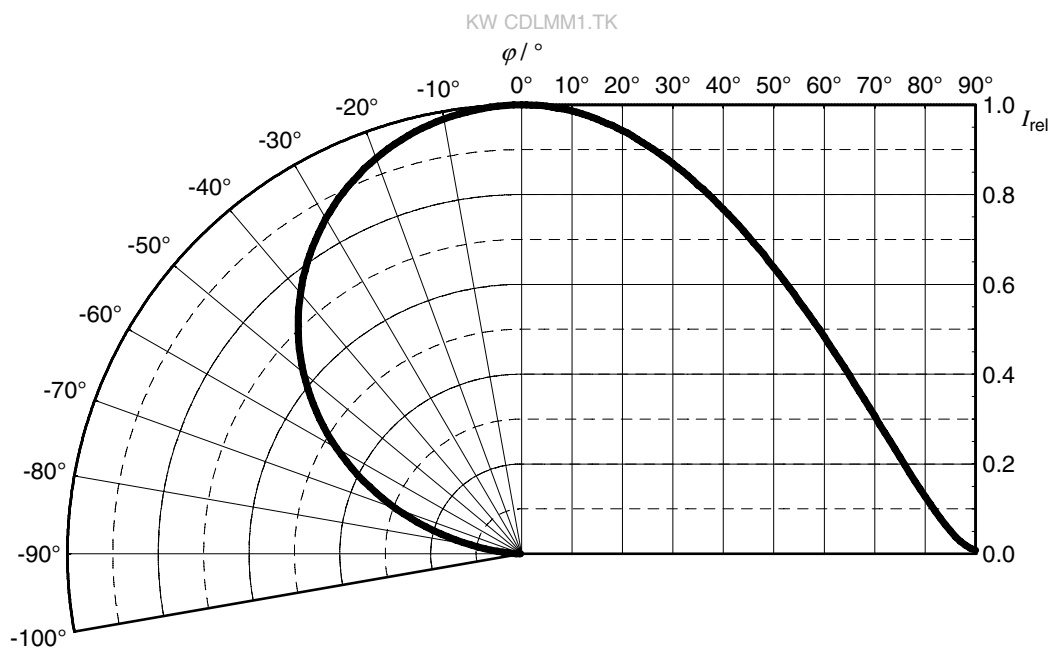
## Relative Spectral Emission <sup>7)</sup>

$$\Phi_{\text{rel}} = f(\lambda); I_F = 700 \text{ mA}; T_J = 25 \text{ }^{\circ}\text{C}$$



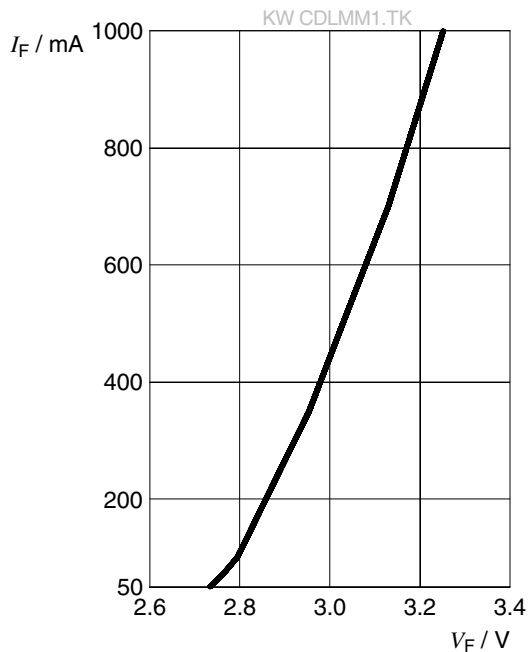
## Radiation Characteristics <sup>7)</sup>

$$I_{\text{rel}} = f(\phi); T_J = 25 \text{ }^{\circ}\text{C}$$



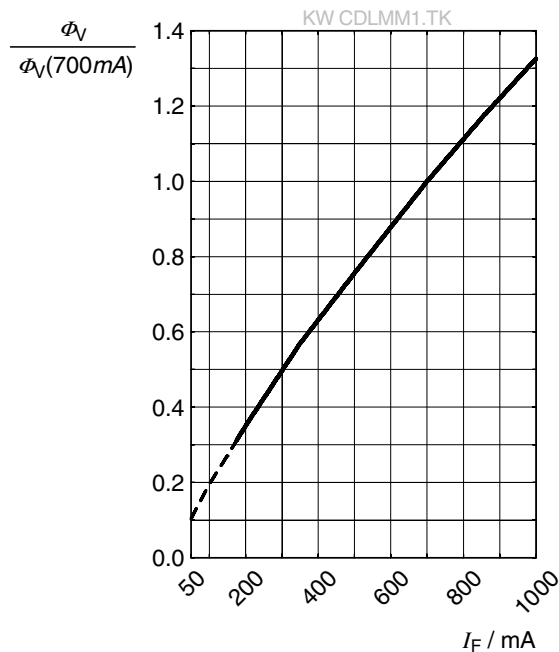
Forward current <sup>7)</sup>

$I_F = f(V_F); T_J = 25\text{ }^{\circ}\text{C}$



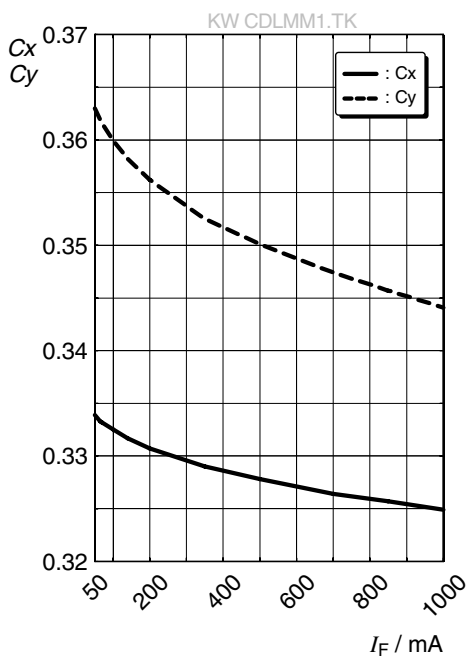
Relative Luminous Flux <sup>7), 8)</sup>

$\Phi_V / \Phi_V(700\text{ mA}) = f(I_F); T_J = 25\text{ }^{\circ}\text{C}$



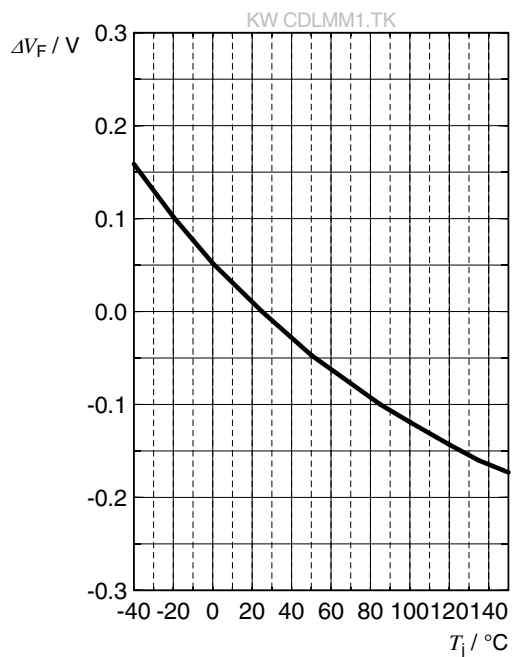
Chromaticity Coordinate Shift <sup>7)</sup>

$C_x, C_y = f(I_F); T_J = 25\text{ }^{\circ}\text{C}$

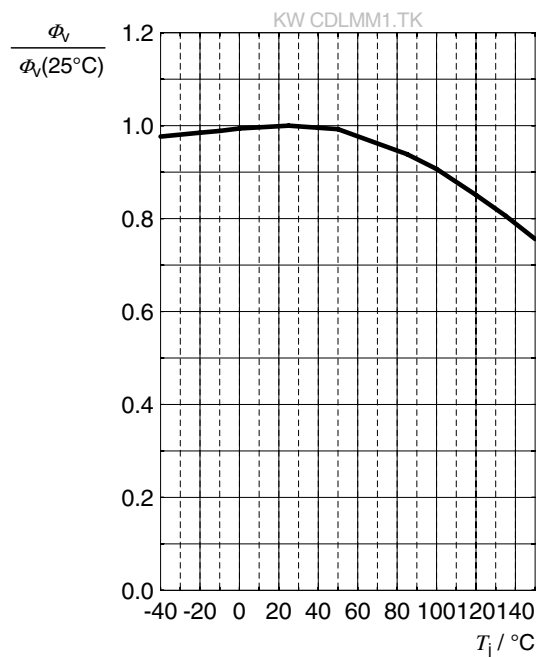


**Forward Voltage** <sup>7)</sup>

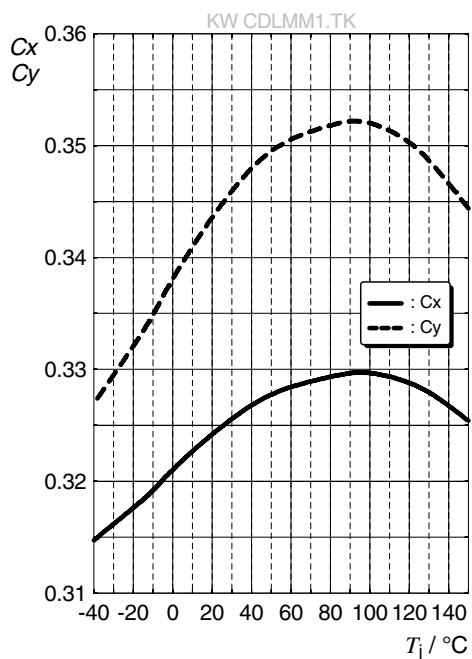
$$\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j); I_F = 700\text{ mA}$$

**Relative Luminous Flux** <sup>7)</sup>

$$\Phi_V / \Phi_V(25^\circ\text{C}) = f(T_j); I_F = 700\text{ mA}$$

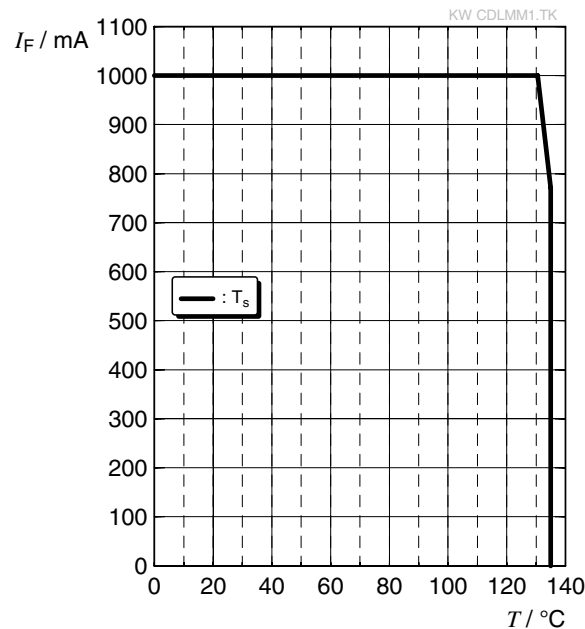
**Chromaticity Coordinate Shift** <sup>7)</sup>

$$C_x, C_y = f(T_j); I_F = 700\text{ mA}$$



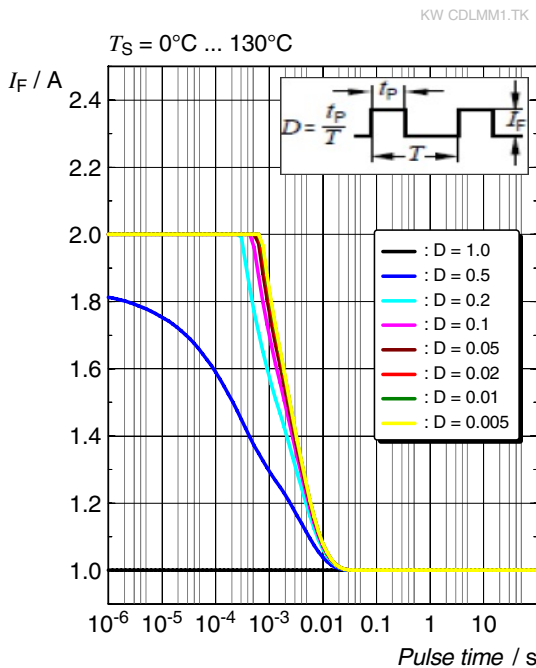
Max. Permissible Forward Current <sup>6)</sup>

$I_F = f(T)$



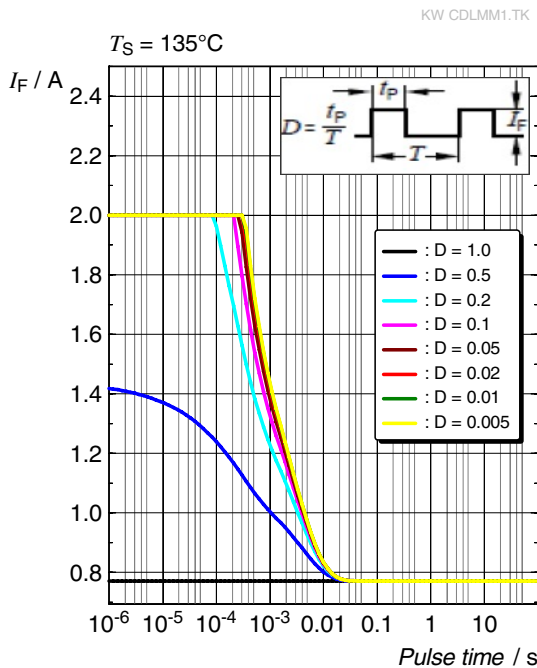
Permissible Pulse Handling Capability

$I_F = f(t_p)$ ; D: Duty cycle



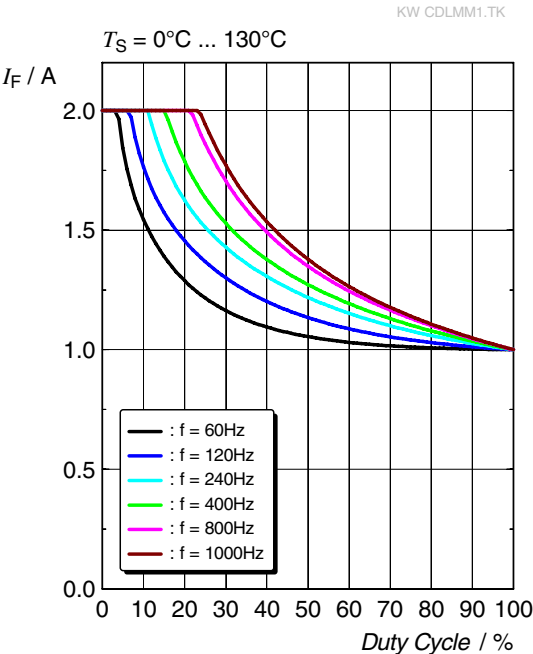
Permissible Pulse Handling Capability

$I_F = f(t_p)$ ; D: Duty cycle



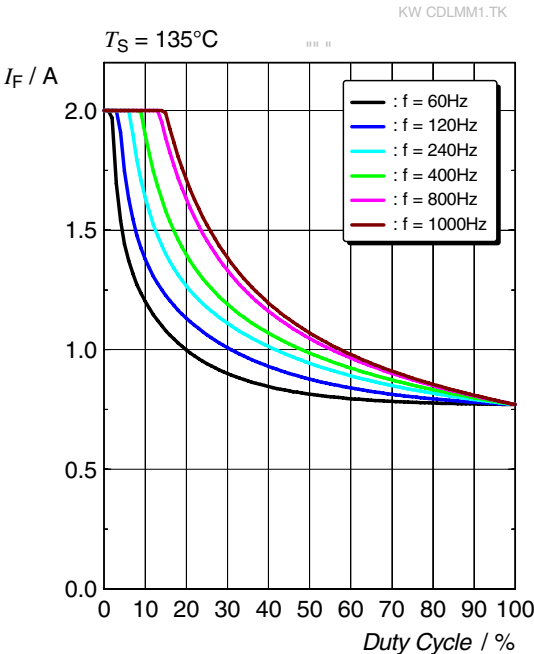
Permissible F. Handling Capability

f: Frequency

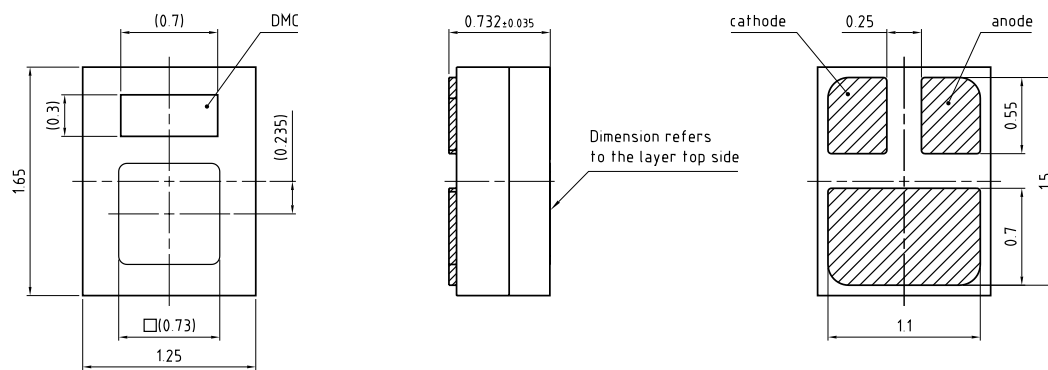


Permissible F. Handling Capability

f: Frequency



## Dimensional Drawing <sup>9)</sup>



general tolerance  $\pm 0.05$

lead finish Au 

C63062-A4416-A1-04

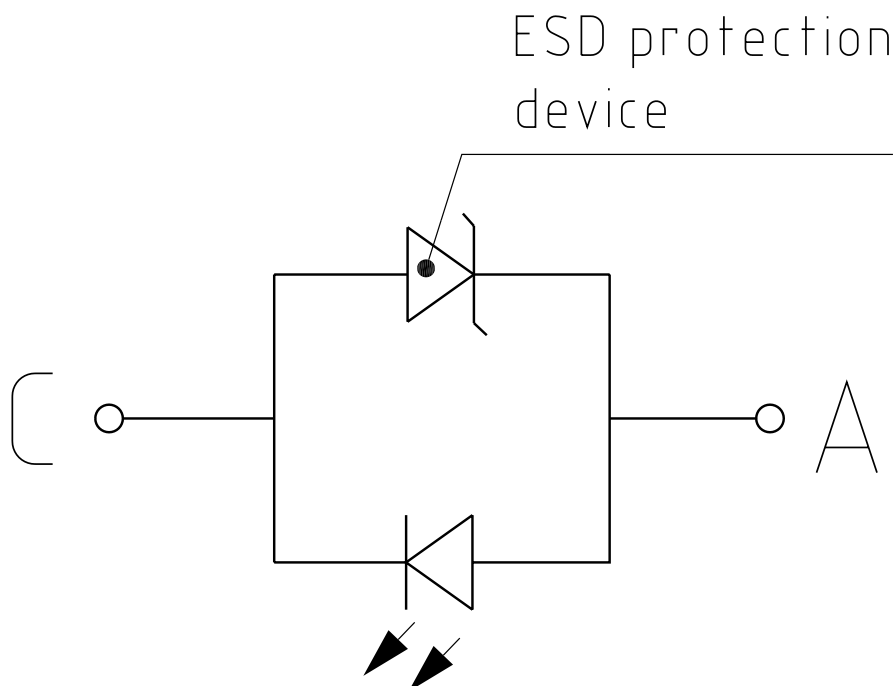
## Further Information:

**Approximate Weight:** 7.8 mg

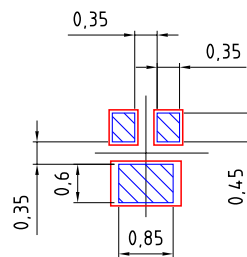
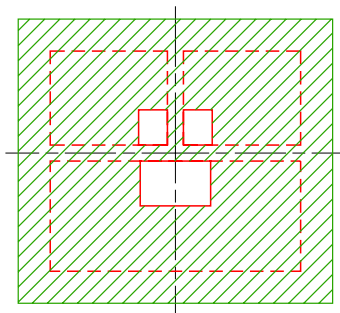
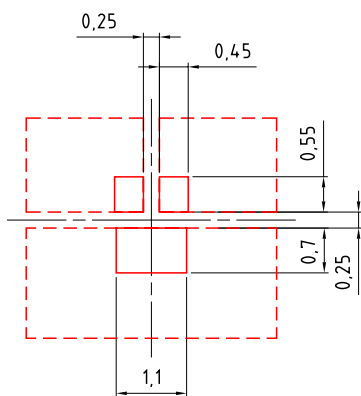
**Corrosion test:** Class: 3A  
Test condition: 40°C / 90 % RH / 15 ppm H<sub>2</sub>S / 14 days (stricter than IEC 60068-2-43)

**ESD advice:** The device is protected by ESD device which is connected in parallel to the Chip.

## Electrical Internal Circuit



## Recommended Solder Pad <sup>9)</sup>



foot print



Cu area



solder resist



solder stencil

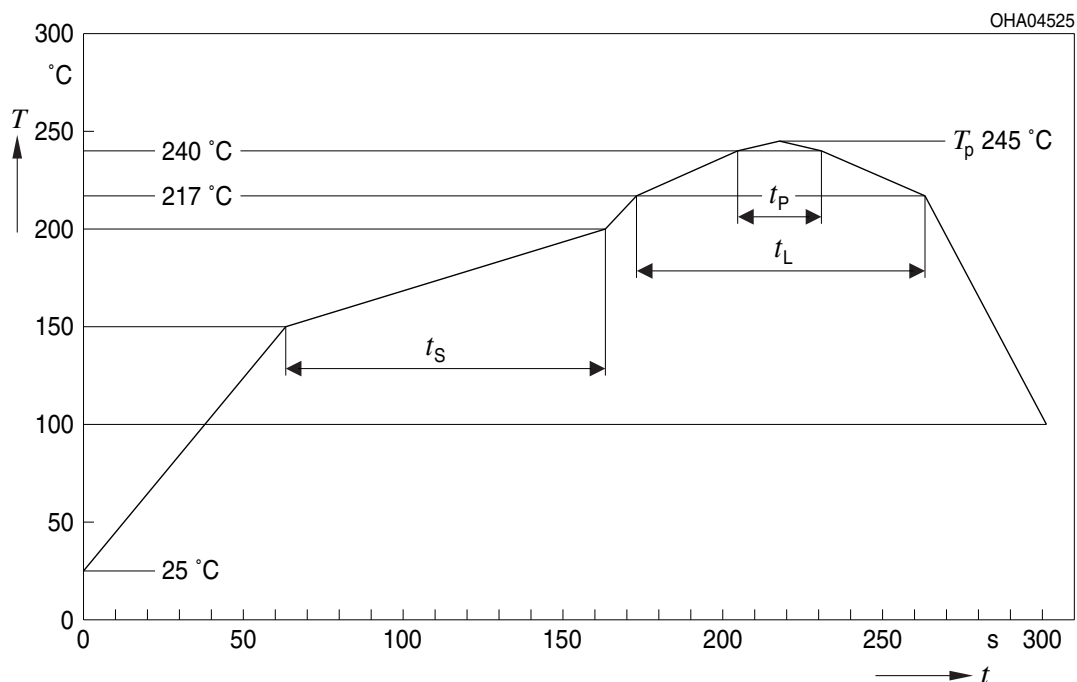
E062.3010.287-01

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning. To ensure a high solder joint reliability and to minimize the risk of solder joint cracks, the customer is responsible to evaluate the combination of PCB board and solder paste material for his application.



## Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

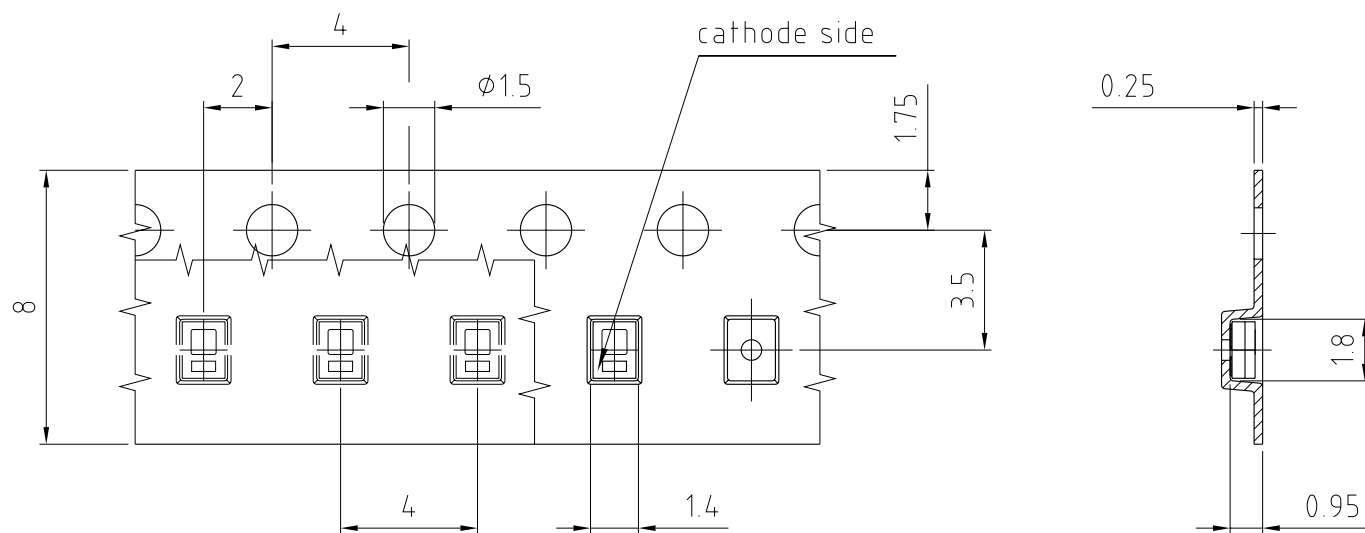


Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>*)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>*)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		$^{\circ}\text{C}$
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	260	$^{\circ}\text{C}$
Time within 5 °C of the specified peak temperature $T_p - 5\text{ K}$	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	6	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component

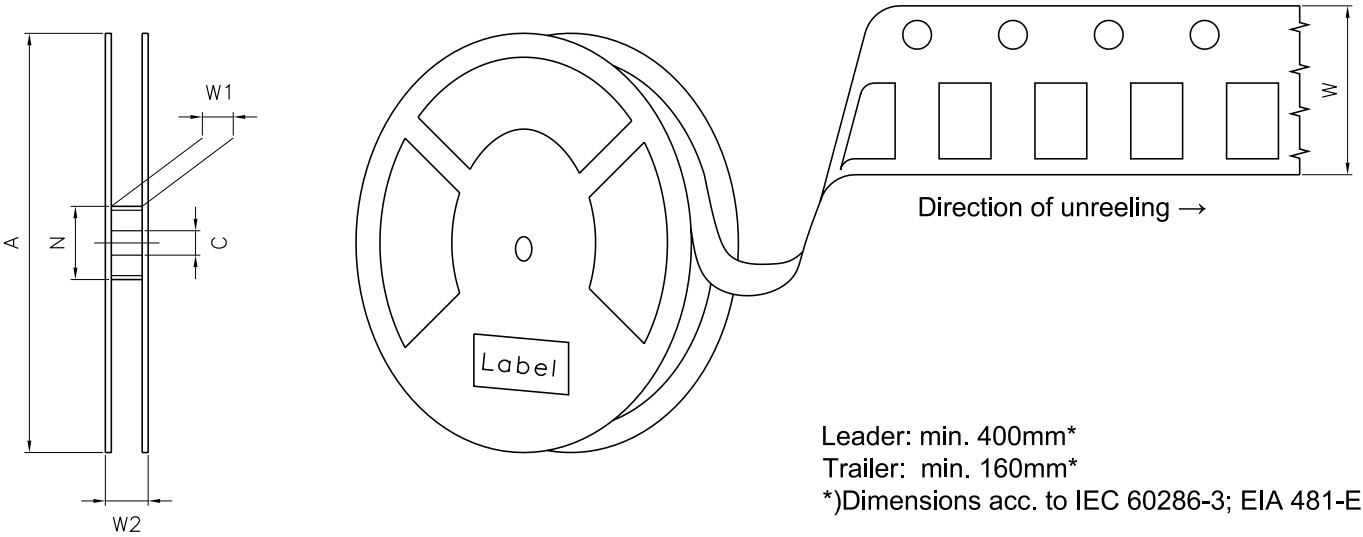
\* slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range

## Taping <sup>9)</sup>



C63062-A4416-B8-02

Tape and Reel <sup>10)</sup>



Reel Dimensions

A	W	N <sub>min</sub>	W <sub>1</sub>	W <sub>2 max</sub>	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	60 mm	8.4 + 2 mm	14.4 mm	4000

## OSRAM

BIN1: XX-XX-X-XXX-X

(6P) BATCH NO: 1234567890



(1T) LOT NO: 1234567890

(9D) D/C: 1234



DEMY XXX

X X123 1234.1234 X



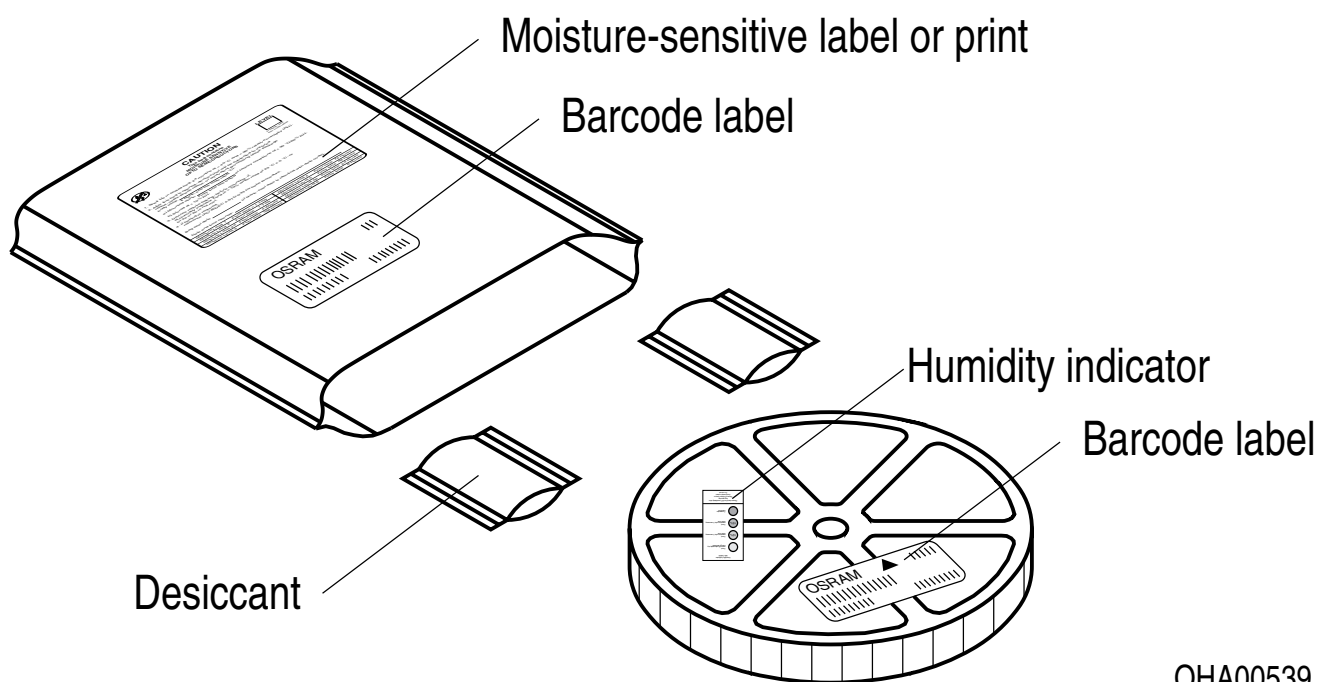
ML Temp ST  
X XXX °C X



(X) PROD NO: 123456789 (Q) QTY: 9999 (G) GROUP: XX-XX-X-X



## Dry Packing Process and Materials <sup>9)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

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## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class **moderate risk (exposure time 0.25 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers avoid device exposure to aggressive substances during storage, production, and use.

For further application related information please visit <https://ams-osram.com/support/application-notes>

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## Disclaimer

### Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on our website.

### Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### Product and functional safety devices/applications or medical devices/applications

Our components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

Our products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using our components in product safety devices/ applications or medical devices/applications, buyer and/or customer has to inform our local sales partner immediately and we and buyer and /or customer will analyze and coordinate the customer-specific request between us and buyer and/or customer.

## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 1 ms, with an internal reproducibility of  $\pm 8\%$  and an expanded uncertainty of  $\pm 11\%$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 2) **Operating Temperature:** The Operating Temperature  $T_{op}$  is referenced to the Solderpoint  $T_s$  of this device. Proper current derating must be observed to maintain junction temperature below the maximum.
- 3) **Reverse Operation:** This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- 4) **Chromaticity coordinate groups:** Chromaticity coordinates are measured during a current pulse of typically 1 ms, with an internal reproducibility of  $\pm 0.005$  and an expanded uncertainty of  $\pm 0.01$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 5) **Forward Voltage:** The forward voltage is measured during a current pulse of typically 1 ms, with an internal reproducibility of  $\pm 0.05\text{ V}$  and an expanded uncertainty of  $\pm 0.1\text{ V}$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 6) **Thermal Resistance:**  $R_{th\ max}$  is based on statistic values ( $6\sigma$ ) used for Derating.
- 7) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 8) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 9) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 10) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.

Revision History

Version	Date	Change
1.0	2020-12-07	Initial Version
1.1	2021-10-21	Features Ordering Information Brightness Groups Chromaticity Coordinate Groups Group Name on Label
1.2	2022-07-21	New Layout Applications
1.3	2023-10-04	Discontinued



Discontinued

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EU RoHS and China RoHS compliant product

此产品符合欧盟 RoHS 指令的要求；  
按照中国的相关法规和标准，  
不含有毒有害物质或元素。

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